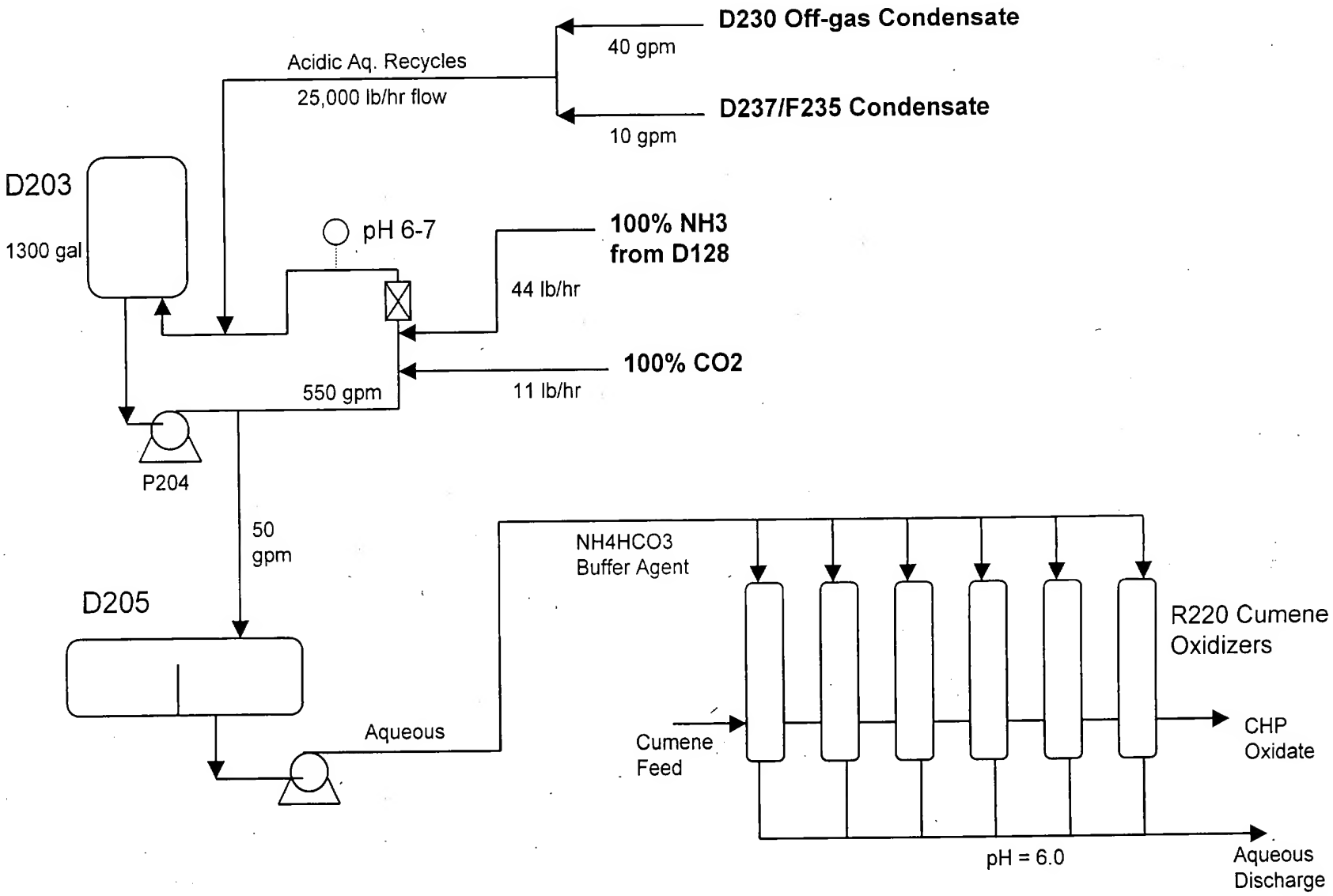
D230 Off-gas Condensate
40 gpm
Acidic Aq. Recycles
25,000 lb/hr flow
D237/F235 Condensate
10 gpm
D203
1300 gal
pH 6-7
100% NH3
from D128
44 lb/hr
100% CO2
11 lb/hr
550 gpm
P204
50
gpm
D205
NH4HCO3
Buffer Agent
R220 Cumene
Oxidizers
Aqueous
Cumene
Feed
CHP
Oxidate
pH = 6.0
Aqueous
Discharge

FIGURE 1